



## Glow Serum (SVII/1015)

This Serum contains Scleargel, a 100% natural gelling and stabilizing agent with moisturizing properties, and Lucemine®, a stable Vitamin C Derivative, which provides brightening, anti-oxidant and anti-aging properties.

Phase	Ingredient	INCI	% w/w	Function
A	Deionized water	Aqua	Qs	
	<b>Scleargel (Naturel Basics)</b>	Sclerotium Gum	0.30	Stabilizer
B	<b>Lucemine® (Sollice Biotech)</b>	3-O-Ethyl Ascorbic Acid	2.00	Active
	<b>Papaya Organic PhytaPure Extract 85G14A 1:10 (Blue Sky Botanics)</b>	Glycerin (and) Carica Papaya Fruit Extract (and) Aqua	1.00	Active
	<b>Pentylene Glycol</b>	Pentylene Glyco	5.00	Perservative
	<b>Carephos N (ICL)</b>	Sodium Polyphosphate	0.50	Complexing Agent
	Parfume	Parfum	Qs	Parfume
C	<b>Citric Acid (TER Ingredients)</b>	Citric Acid	Qs	pH-Adjuster

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### Specification:

- **Appearance:** translucent liquid
- **pH-value:** 5.50 – 6.00
- **Viscosity:** 200 mPa\*s (Brookfield, RV02, 20 rpm, 20 °C)
- **Stability:** Stable for 3 months at 4°C, 20°C, 40°C and 45°C

### Procedure:

- I. Mix the components of phase A and homogenize 5 minutes at 8.000 rpm.
- II. Add the ingredients of phase B to I. Stirr until homogeneous.
- III. Set pH with phase C.